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CNC Programming Techniques: An Insider's Guide to Effective Methods and Applications [Peter Smid] on Amazon.com. *FREE* shipping on qualifying offers. Written by the author of the bestselling CNC Programming Handbook and the recent release Fanuc CNC Custom Macros

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G-code (also RS-274), which has many variants, is the common name for the most widely used numerical control (NC) programming language. It is used mainly in computer-aided manufacturing to control automated machine tools.

G-code - Wikipedia

Attached are all the drawings with complete dimensions and specs in "DIY CNC Router Drawings.pdf" The parts list pdf contains all the parts and tools listed in the instructable.

DIY CNC Router - Instructables.com

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Metal fabrication - Wikipedia

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Allen Bradley's PLC Programming Handbook | PLCdev

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